



## Installation manual

# KTM 790/890 DUKE

Thank you for choosing WINGS exhaust.

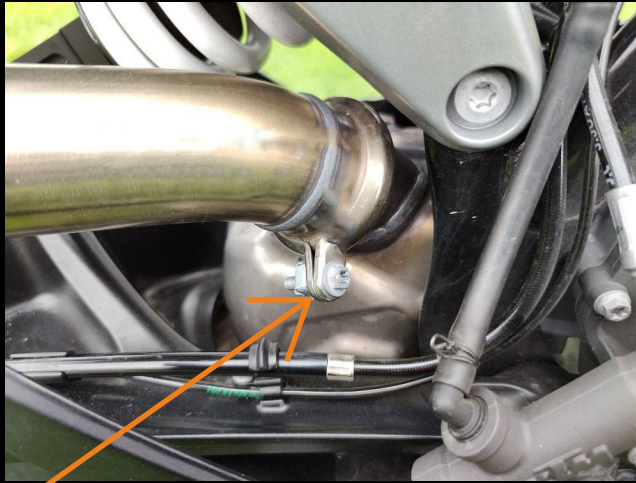
Before you start replacing the exhaust, please read the General Installation Instructions first.

**MOUNTING THE EXHAUST** Once you have successfully removed the original exhaust, position the included WINGS link pipe, as shown on the picture below. Use the original V-shape clamp to secure the link pipe.



Once you have positioned the link pipe, put on the clamp for the heat shield. **DO NOT TIGHTEN** the clamp, just position it like on the picture above. Now comes the time to mount the exhaust. Attach the included bracket onto the exhaust and fasten the bolt with a tightening torque of **22 Nm/16 lb ft**, as shown on the picture below. If the two bolts that screw into the holes on the bike do not align, try repositioning the link pipe so that the bolts are centered with the holes and then tighten them. Do not forget to fasten the bolt on the clamp of the exhaust with a tightening torque of **10 Nm/7 lb ft**.





Fasten the screw on the picture above with a tightening torque of **10 Nm/7 lb ft**. When you have successfully tightened the screw it's time to mount the heat shield.

**MOUNTING THE HEAT SHIELD** Before mounting the heat shield make sure the bolts are not screwed in completely (see the picture on the right). The bolts should NOT be protruding the insulating washers on the inside of the heat shield for more than 4 mm, otherwise mounting the heat shield will not be possible.



Position the heat shield in a way that all of the bolts are aligned with the holes. **DO NOT TIGHTEN** the bolts all the way. Tighten them just a bit (a few turns). Once you have screwed all of the bolts in a bit you can go ahead and tighten them fully with a tightening torque of **5 Nm/3,7 lb ft**. Do not forget to fasten the clamp holding the heat shield.



Once you have tightened all of the bolts, check again to make sure that they are correctly tightened. Check the tightness of the bolts periodically.

We wish you a lot of fun with our exhaust and always a good ride!